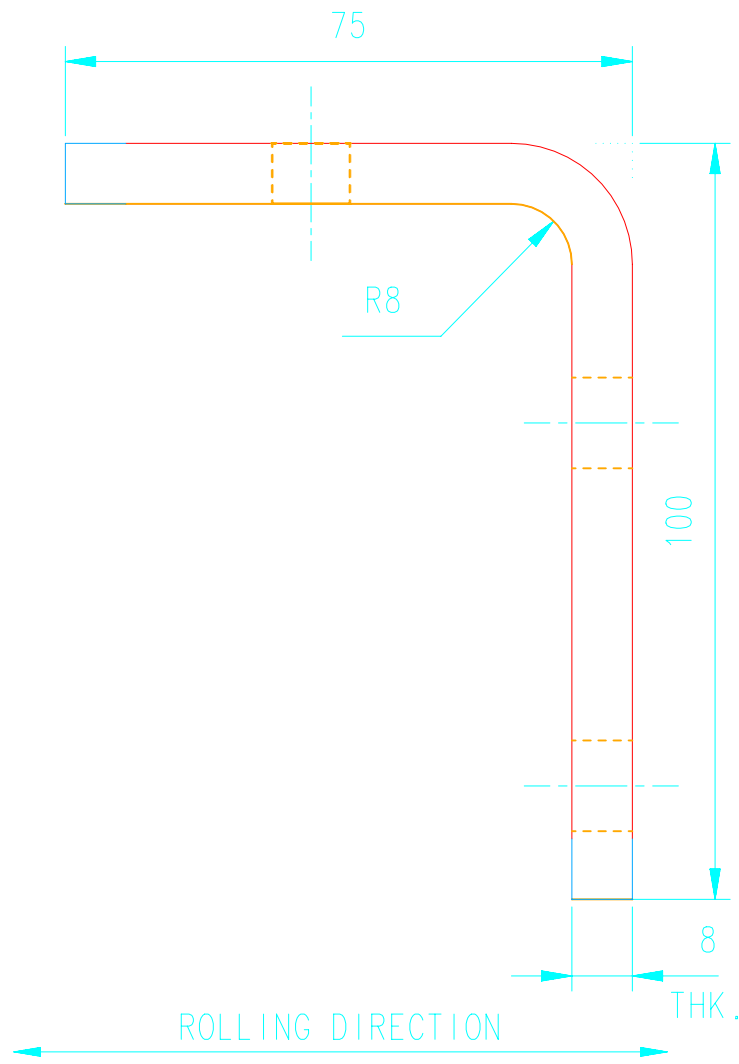
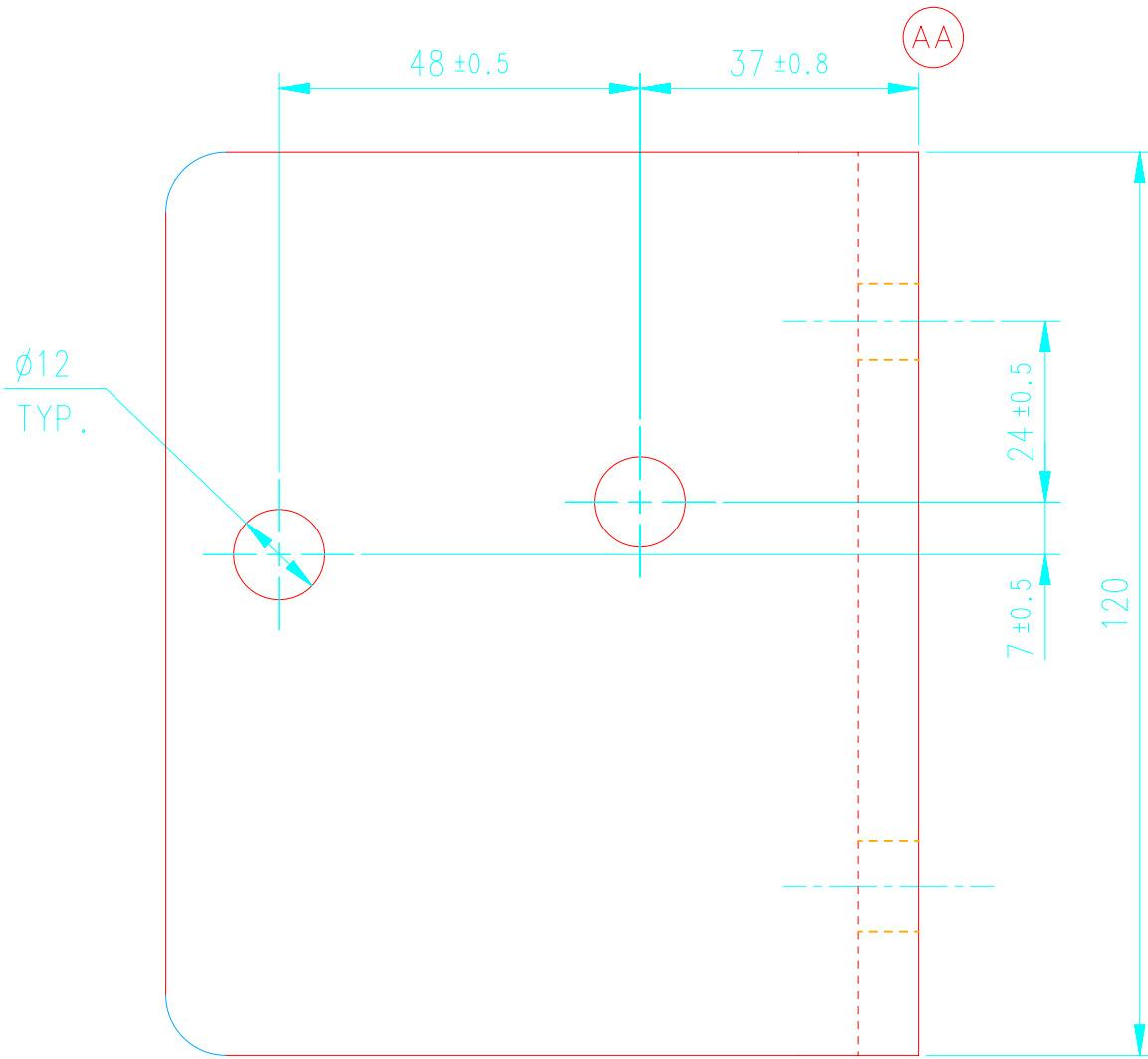
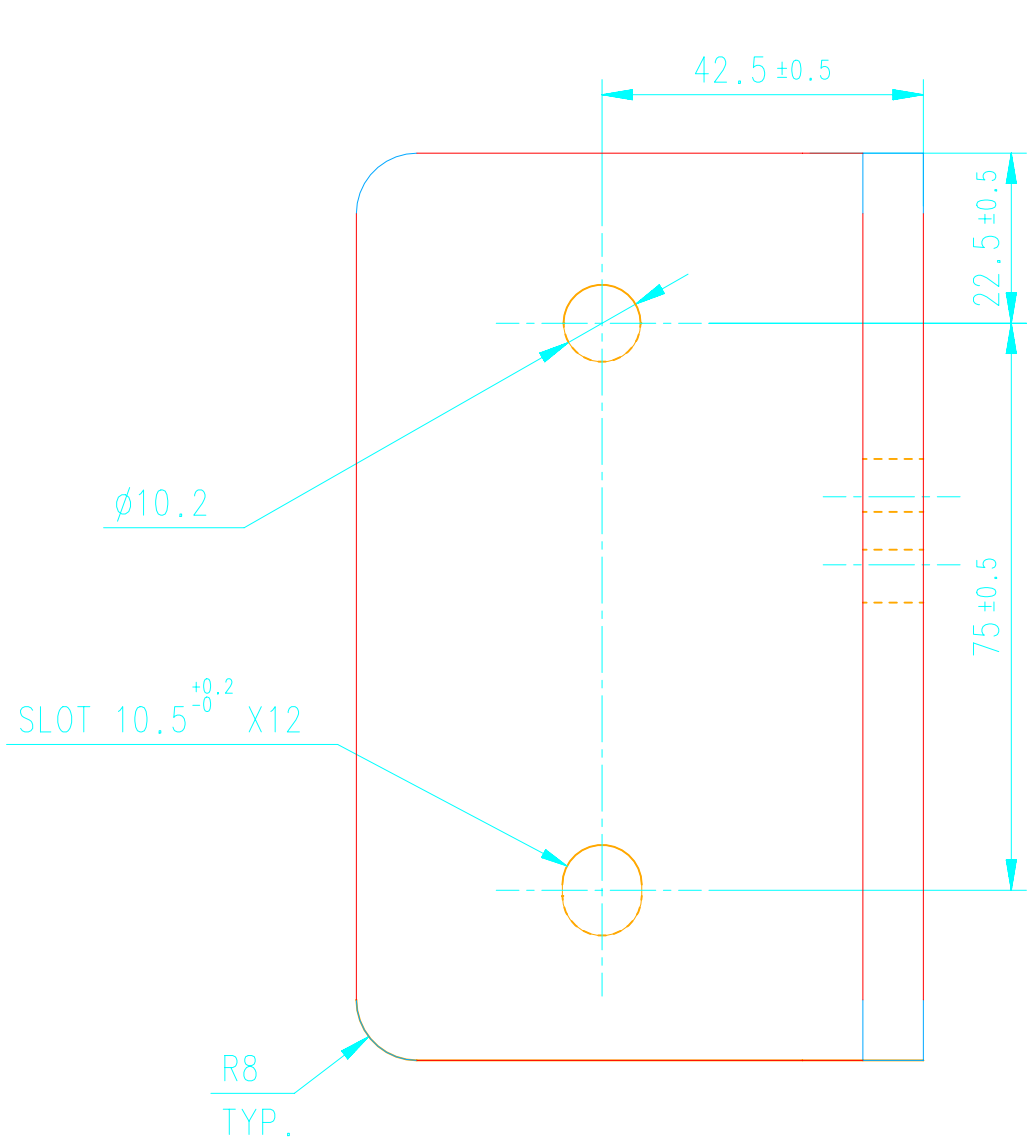


ISOMETRIC VIEW
SCALE 1:2

UNSPECIFIED TOLERANCES FOR PARTS		
1. FORMING TO FORMING		
<500		±0.5
>500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFF PLANE		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLE SIZES		±0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCE		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



DEVELOPMENT SIZE :160 X 120 X 8mm

NOTE:-
1.ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
2.PART MUST BE FREE OF STRETCHING,SCORING MARKS & WRINKLES.
3.PART MUST BE FREE OF FRACTURE,BURRS & SHARP EDGES AND ANY SURFACE IMPERFECTIONS THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS

▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

		DIMENSIONS									
L	IN mm.	OVER	UPTO	0.5	3	6	30	120	400	1000	2000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±4
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	-
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8	-

		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.					
A	IN deg.	OVER	UPTO	10	50	120	400
f	FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'
m	MEDIUM	(X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'
c	COARSE	(X.X)	±3°	±2°	±1°	±0°30'	±0°20'
v	VERY COARSE	(X)	-	-	-	-	-

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

PART NO. :

ER14C0002710

007543920C1

PART NAME :

FOOT STEP MTG BKT(HOUSING)

MATERIAL :

HEAT TREATMENT :

MM 13 410-8 mm THK,

AS PER G00 0169.

2012	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	NNK		06/08/12	M-STAR
DESIGNER	OVK		06/08/12	SCALE 1:1
CHECKER	OVK		06/08/12	SHEET 01 OF 01
APPR.BY	RNM		06/08/12	UNIT QTY. : 01
				WEIGHT : 1.1947 kg.

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A2

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

ER14C0002710	AB		PRODUCTION RELEASE	AVA	OVK	RNM	03/07/14
ECNP0136942	AA		DIMENSION 37±0.8 WAS 37±0.5	AVA	OVK	RNM	13/03/13
E.R.NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE